

# Injection Molding Finish

Surface Finish	Guide	Typical Applications
SPI A-1	Grade #3 diamond buff	High polish parts, optically clear.
SPI A-2	Grade #6 diamond buff	High polish parts.
SPI A-3	Grade #15 diamond buff	High polish parts.
SPI B-1	600 Grit Paper.	Medium polish parts.
SPI B-2	400 Grit Paper.	Medium polish parts.
SPI B-3	320 Grit Paper	Medium- Low polish parts.
SPI C-1	600 Stone.	Low polish parts.
SPI C-2	400 Stone.	Low polish parts.
SPI C-3	320 Stone.	Low polish parts.
SPI D-1	Dry Blast Glass Bead	Satin Finish.
SPI D-2	Dry Blast #240 Aluminum Oxide	Dull Finish.
SPI D-3	Dry Blast #24 Aluminum Oxide	Dull Finish.
Standard No Machine Mark	Remove tooling marks	Low Cosmetic
Mold Texturing		We can match a wide varieties of mold textures upon request.