



Surface Roughness Table

Ra micro-meters	Ra micro-inches	N	Code
0.025	1	1	▽▽▽▽
0.05	2	2	
0.1	4	3	
0.2	8	4	
0.4	16	5	▽▽▽
0.8	32	6	
1.6	63	7	
3.2	125	8	▽▽
6.3	250	9	
12.5	500	10	▽
25	1000	11	
50	2000	12	S

* micro-meters(um) = 0.001mm

** micro-inches(u") = 0.0254um